

SPLIT

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	22268
<b>Description:</b> Handle		<b>Part Number:</b>	D3332-1
<b>Dwg:</b> D3332 Rev. A      PAGE 2		<b>Qty:</b>	2 <del>20</del>
		Page 1 of 1	

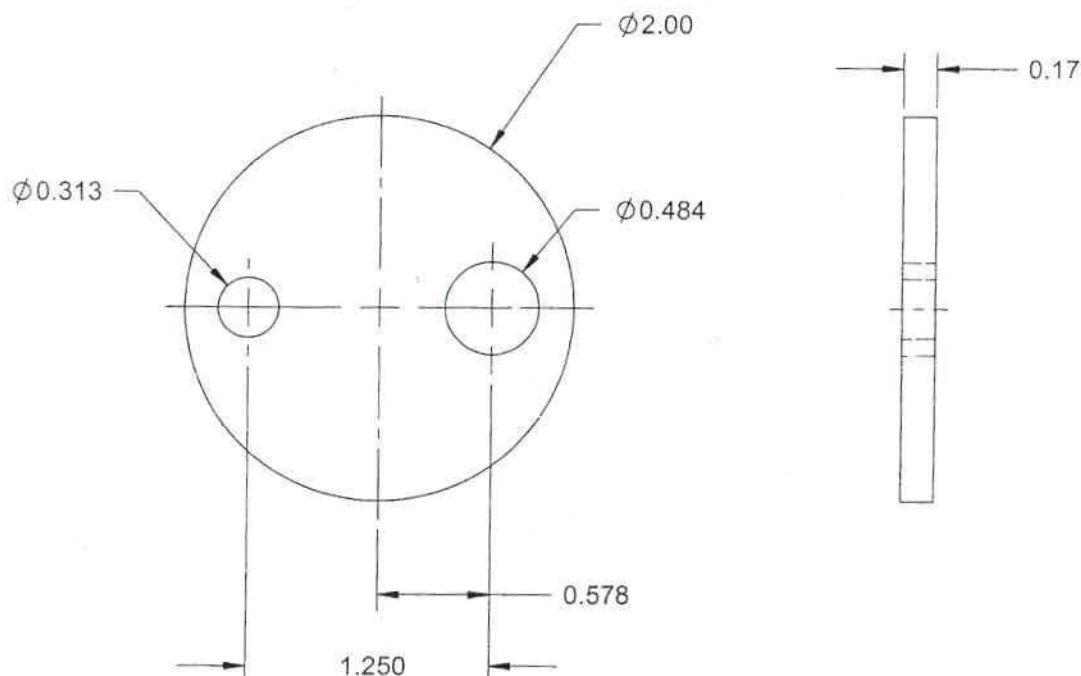
Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HA	05.01.17	20
2	MC	Turn as per Folio FA494 and Dwg D3332 Material: AISI 1018-1025 Ø2.00" Round Bar (M1018-R2.000) <b>Identify for D3332-1</b> Batch: <u>116634</u>	JML	05/02/15	2
3	QC2	Inspect parts as they come off the CNC machine	BE	05.02.15	2
4	MV	Machine as per <del>Folio FA494</del> and Dwg D3332 <u>Drill</u>	CPL	05-02-15	2
5	QC26	Inspect parts as they come off the CNC machine <b>Identify as D3332-1</b>	BE	05.02.15	2
6	QC8	Second check	/	/	/
7	MV	Deburr	CPL	05-02-15	2
8	QC5	Inspect work to Step 7	ML	05 02 15	2
9	ST	Identify and Stock	LI	05.02.16	2
10	AC	Cost / part: <u>61.86</u>	SAC	05.02.17	2
11	DC	Close W/O <u>61.86</u> Inspect Level 21	HA	05.02.23	2

Rev	Date	Change	Revised By	Approved
A	05.01.13	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED  
05-01-17



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED	DRAWING NO. D3332	REV. A SHEET 2 OF 4
DATE 04.12.14		TITLE PIN ASSEMBLY	SCALE 1:1



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WITHOUT NOTICE

WORK ORDER  
NO. 22268

D3332-1 HANDLE

NOTES:

- 1) MATERIAL: 1018-25 ROUND BAR STEEL PER MIL-S-7097  
(REF. DART SPEC. M1018-R2.000)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

**PRELIMINARY ISSUE**

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